

Production Worksheet

Wilcom TrueSizer



Design: Welcom To Our Loud 4X4

Title: Welcom Loud 4X4

Stitches: 13,712
Height: 4.02 in
Width: 2.36 in
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Machine format:	Tajima
Color changes:	9
Stops:	10
Trims:	34
Auto fabric:	Pure Cotton
Required stabilizer:	Topping: Backing: Tear Away x 2
Appliqués:	0
Left:	29.9 mm
Right:	29.9 mm
Up:	51.0 mm
Down:	51.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	9.47 in ²
Max stitch:	11.9 mm
Min stitch:	0.3 mm
Max jump:	6.9 mm
Thread chart:	Wilcom,
Total thread:	170.91ft
Total bobbin:	46.02ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart	Element
1.	1		2,030	2	Cyan	Wilcom	
2.	3		543		Blue		
3.	2		254	5	Red	Wilcom	
4.	4		1,738	4	Purple	Wilcom	
5.	5		659	5	orange	Wilcom	
6.	2		2,555	5	Red	Wilcom	
7.	1		2,130	2	Cyan	Wilcom	
8.	4		1,137	4	Purple	Wilcom	
9.	5		1,375	5	orange	Wilcom	
10.	3		1,289		Blue		

Thread usage:		167.62ft		
#	Color	Name	Length	
1.		0 Cyan	49.11ft	
3.		2 Blue	23.34ft	
2.		1 Red	31.61ft	
4.		3 Purple	41.91ft	
5.		4 orange	21.64ft	

			
Stop #: 1 Code: 2 Name: Cyan Chart: Wilcom Stitches: 2,030 Thread used: 21.34ft	Stop #: 2 Code: Name: Blue Chart: Stitches: 543 Thread used: 5.82ft	Stop #: 3 Code: 5 Name: Red Chart: Wilcom Stitches: 254 Thread used: 2.66ft	Stop #: 4 Code: 4 Name: Purple Chart: Wilcom Stitches: 1,738 Thread used: 24.05ft
			
Stop #: 5 Code: 5 Name: orange Chart: Wilcom Stitches: 659 Thread used: 7.10ft	Stop #: 6 Code: 5 Name: Red Chart: Wilcom Stitches: 2,555 Thread used: 28.96ft	Stop #: 7 Code: 2 Name: Cyan Chart: Wilcom Stitches: 2,130 Thread used: 27.77ft	Stop #: 8 Code: 4 Name: Purple Chart: Wilcom Stitches: 1,137 Thread used: 17.86ft
			
Stop #: 9 Code: 5 Name: orange Chart: Wilcom Stitches: 1,375 Thread used: 14.54ft	Stop #: 10 Code: Name: Blue Chart: Stitches: 1,289 Thread used: 17.51ft		

	Machine format: Tajima Color changes: 9 Stops: 10 Trims: 34 Hoop: <None> Max stitch: 11.9 mm Min stitch: 0.3 mm Max jump: 6.9 mm Auto fabric: Pure Cotton Required stabilizer: Topping: Backing: Tear Away x 2	Left: 29.9 mm Right: 29.9 mm Up: 51.0 mm Down: 51.0 mm EndX: 0.00 in EndY: 0.00 in Area 9.47 in² Thread chart: Wilcom, Total thread: 170.91ft Total bobbin: 46.02ft
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Colorway				Colorway 1
Background				
Product				3 Color\Short Sleeves Tipped (Front)
Stop	Color	Element	Stitches	
1	1		2,030	2 Cyan Wilcom
2	3		543	Blue
3	2		254	5 Red Wilcom
4	4		1,738	4 Purple Wilcom
5	5		659	5 orange Wilcom
6	2		2,555	5 Red Wilcom
7	1		2,130	2 Cyan Wilcom
8	4		1,137	4 Purple Wilcom
9	5		1,375	5 orange Wilcom
10	3		1,289	Blue